

Compressive strength behaviour of low- and medium-strength concrete specimens confined with carbon fibres in defective implementation conditions: an experimental study

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ABSTRACT: This behaviour of low- and medium-strength concrete specimens confined with carbon fibre-reinforced polymer (CFRP) was analysed in three loading cycles. In some cases, stress levels were achieved that produced internal microcracks, which allowed residual rigidity and the behaviour of completely microcracked concrete specimens to be studied. The specimens were subsequently tested to compression to the fracture point. Specimens reinforced in accordance with no manufacturing defects (100% CFRP reinforcement) and major manufacturing defects (50% CFRP reinforcement) were assessed for effectiveness and behaviour of the confined elements in less than ideal conditions. Results show that confinement was higher in low-resistance concretes, that the behaviour of reinforced specimens was unaffected by defective implementation conditions and that the reinforced specimens were less rigid than the non-reinforced specimens when tested up to 40% of ultimate fracture strength.

KEYWORDS: Concrete; Composite; Compressive strength; Strain; Modulus of elasticity

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RESUMEN: *Estudio experimental del comportamiento a compresión de probetas de hormigón de resistencias bajas y medias confinadas con tejidos de fibras de carbono y con defectos muy importantes de ejecución.* En este trabajo se estudia el comportamiento de hormigones de resistencias bajas y medias confinados con CFRP. Se han realizado 3 ciclos de carga llegando en algunos casos a niveles de tensión que han microfisurado internamente el hormigón, lo que ha permitido estudiar la rigidez residual y el comportamiento de probetas confinadas con el hormigón totalmente microfisurado. Posteriormente todas las probetas se han ensayado a compresión hasta rotura. Los refuerzos se han realizado con buenas condiciones de ejecución y simulando grandes defectos para poder evaluar la eficacia de los elementos confinados cuando las condiciones de ejecución no son las correctas. Los resultados muestran que el efecto de confinamiento es superior en hormigones poco resistentes, el comportamiento de las probetas reforzadas es poco sensible a grandes defectos de ejecución y su rigidez es inferior al de las probetas originales cuando se ensayan hasta el 40% de la tensión de rotura.

PALABRAS CLAVE: Hormigón; Composite; Resistencia a la compresión; Deformación; Módulo elástico

1. INTRODUCTION

The deterioration of existing concrete structures has led to the development of new rehabilitation systems, traditionally based on steel-plate or reinforced-concrete retrofitting, which, however, have the drawbacks of being difficult to implement and costly in terms of handling and material placement (1).

Fibre-reinforced polymers (FRPs) have excellent strength/weight ratios and anti-corrosive properties and have been successfully used in the automobile, aeronautical and sports sectors (2,3). They have also been usefully applied in the construction industry, as evidenced by a large number of publications (4-7) and the development of the corresponding international regulations, standards and documentation (3, 8-10).

In most FRP studies of concrete confinement, carbon, glass and aramid fibres have been used with medium-resistance concretes subject to centred compression (11-17) or eccentric loading (1, 18-19). Confinement studies of high-resistance concretes have also been published (20-23). It has been found that confinement effect is greater when concrete strength is lower (24-27) and that cyclic testing reduces rigidity (28-33). However, confinement in low-resistance concretes has not been sufficiently studied.

International standards and documentation regulating the execution and design of FRP reinforcements specify that implementation must be done with care. In many real in situ interventions, however, meticulous implementation to the level of care that is possible in laboratories cannot be guaranteed. Lacking in the literature are scientific studies of the impact of poor implementation on the behaviour of FRP-reinforced elements.

When a concrete component reaches compression stress of approximately 75% of the fracture stress, the crack system becomes unstable and internal microcracks develop in the mortar matrix (34). For values close to the 75% stress level, the available internal energy exceeds the required crack-release energy, thereby increasing the propagation rate and destabilizing the system. Due to the strength increase in confined concrete compared to the original (unconfined) concrete, it may happen that the service stress of the confined elements exceeds 75% of the ultimate strength of the unconfined concrete, resulting in a noticeable decrease in the rigidity of the elements.

Our threefold aim was to explore the behaviour of low- and medium-strength concrete specimens experimentally tested to compression and confined with carbon FRP (CFRP), as follows: (1) compare the behaviour of the two types of confined concrete; (2) study the behaviour of confined concrete when the concrete is already cracked; and (3) examine the impact of defective implementation conditions on the behaviour of reinforced specimens.

2. METHODOLOGY

Three types of concrete were analysed. C1 was a low-strength concrete (8.5 MPa), analysed as an example of concrete manufactured with a high water-cement ratio. C2 and C3 were two commonly used medium-strength concretes (20.4 MPa and 25.2 MPa, respectively). Table 1 shows the proportions of each concrete type. The cement used was CEM II/A-L type 42.5 R manufactured by Lafarge and the maximum size of the coarse aggregate was 12 mm.

Six cylindrical specimens, diameter 150 mm and height 300 mm, were prepared of each concrete type, manufactured according to EN 12390-2 (35). The 18 specimens were first cured in a humid chamber at 20°C and 95% humidity for 28 days and then maintained in laboratory conditions at 20°C and 65% humidity for seven days. Specimen surfaces were polished to ensure that the press acted on smooth and plane surfaces perpendicular to stress direction during compression testing. Two specimens of each type of concrete were not reinforced so that they could be used as benchmarks. The remaining specimens were strengthened in two distinct conditions (50% and 100% CFRP reinforcement).

Before reinforcement, adhesive plastic sheets, some 50 mm wide, were glued vertically onto half of the specimens to be strengthened. These sheets were evenly distributed in such a way that 50% of the outer surface of the specimen was coated with the adhesive sheet, thereby preventing further CFRP bonding with the concrete. A primer (Drizoro XPS-400) was applied to all the reinforced specimens to improve surface resistance conditions (by closing pores and surface cracks) and to increase bonding with the carbon-fibre fabric (Replark MM2 Drizoro), glued onto all the specimens after 24 hours using epoxy resin (Drizoro XL-800) (Figure 1).

A first coat of epoxy resin adhesive was applied to bond the fibre tissue to the specimens. A 10 cm

TABLE 1. Fresh concrete content for the C1, C2 and C3 specimens

Concrete specimen	Cement (Kg/m ³)	Gravel (Kg/m ³)	Sand (Kg/m ³)	Water-cement ratio
C1	170	1024	922	0.97
C2	338	908	867	0.6
C3	349	908	867	0.55



FIGURE 1. Photograph and diagram illustrating the 50% CFRP-reinforced specimens.

TABLE 2. Mechanical properties of the composite reinforcements

	Thickness (mm)	Tensile strength (MPa)	Elastic modulus (MPa)
Fibre tissue	0.163	2400	$4.4 \cdot 10^5$
Resin	0.545	29	$15 \cdot 10^3$
Composite	0.708	444	$0.81 \cdot 10^5$

overlap was left to allow for removal of the fibre tissue when subjected to stress. Air bubbles and imperfections were subsequently removed with a roller. After 15 minutes (that is, once the coated surface was dry), a finishing coat of the same resin was applied. Two kinds of reinforced specimens were prepared: perfectly reinforced specimens (100% of the outer surface of the test specimen bonded to the CFRP) and partially reinforced specimens (50% of the outer surface of the test specimen bonded to the CFRP). After reinforcement, to complete the process of the resin polymerization, the specimens were left for 15 days in laboratory conditions (temperature 20°C and humidity 65%). The mechanical properties of the composite reinforcements are summarized in Table 2.

All the specimens underwent three cycles of loading and unloading up to 40% of the estimated ultimate strength (Figure 2). A code of the format CXYZ was used to identify the specimens, as follows: CX indicates specimen type (C1, C2 or C3); Y indicates test conditions (W: without reinforcement; M: 50% fibre-reinforced surface; T: 100% fibre-reinforced surface); and Z — a number between 1 and 18 — identifies the individual test piece.

Specimen fracture strength without reinforcement was obtained from previous tests. The ultimate fracture for each reinforced specimen was estimated in accordance with the Lam and Teng model given by Equation [1] (36-37) as adopted by the American Concrete Institute (ACI) (3).

$$f_{cc} = f_c + 6.6\psi f \frac{E_r n t_{fe} k_e \epsilon_{fu}}{D} \quad [1]$$

where

- f_{cc} ultimate strength in compression of the confined concrete
- f_c ultimate strength in compression of the unconfined concrete
- E_r elastic modulus of the reinforcing material
- n number of reinforcing material layers
- t_{fe} thickness of the reinforcing material
- D specimen diameter
- ϵ_{fu} ultimate strain of the reinforcing material
- ψ_f, k_e coefficients.

Regarding the coefficients, $\psi_f=0.95$ comes from ACI Committee 440 (3). k_e accounts for failure of the reinforcing material to achieve ultimate strain (38) due to multiaxial stress at the location of the reinforcement material and the stress concentration caused by the concrete cracking as it dilates. Values obtained experimentally for k_e range from 0.58 to 0.61 (36, 39-40). The value used in this study was the ACI (3) value of 0.55.

Tests were conducted, controlling strain, at a speed of $10^{-5}\epsilon/s$, using a universal Ibertest MIB press with a load capacity of 1200 kN. Vertical displacement was recorded by means of two linear variable differential transformer (LVDT) displacement transducers. Horizontal movement was controlled

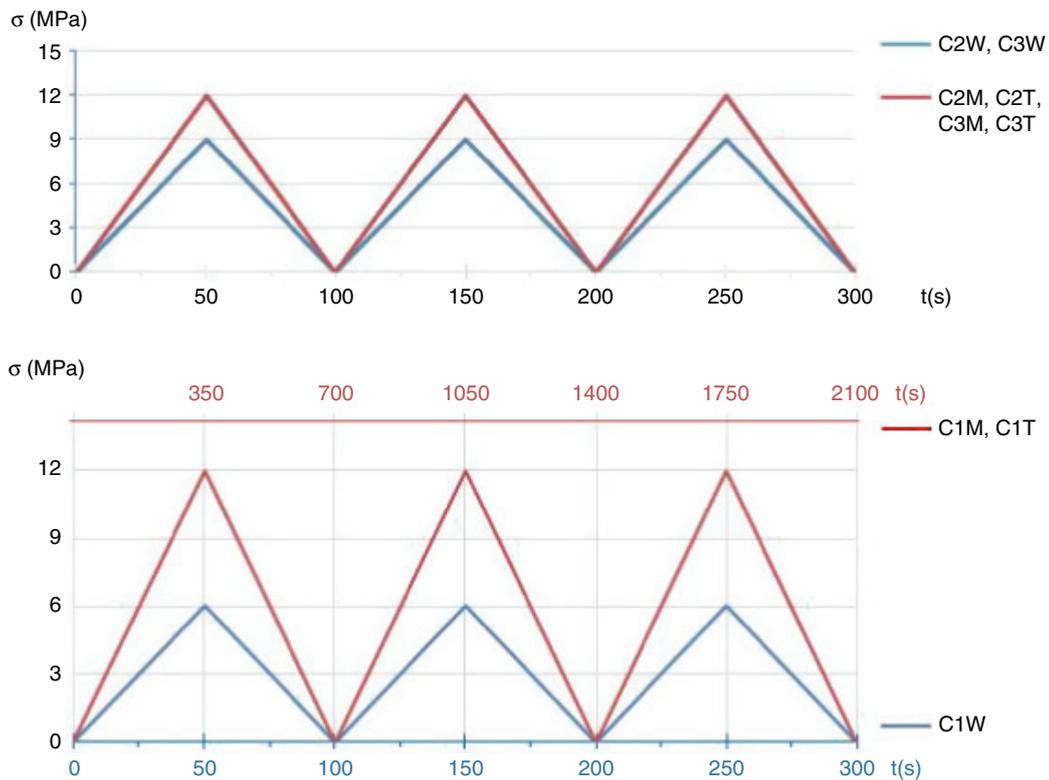


FIGURE 2. Loading cycles applied to all specimens.

by means of an MTS 632.11F.20 extensometer. Results were represented as longitudinal and transversal stress-strain curves. Longitudinal elastic modulus and Poisson's ratio values were calculated. Specimens were subsequently subjected to compressive strength testing up to fracture, in accordance with EN 12390-2 (35), so as to obtain the ultimate strength values.

3. RESULTS

Table 3 shows results for the three loading cycles and compressive testing up to fracture.

The first six columns show elastic modulus (E) and Poisson's ratio (ν) values for each loading cycle. The values are those obtained for a stress equal to 40% of the estimated ultimate fracture. The seventh column shows values for ultimate failure stress (σ_r) and the last three columns show mean elastic modulus, Poisson's ratio and ultimate strength values for each set of specimens and the specimen conditions on testing. The elastic modulus and Poisson's ratio values were obtained from the third loading cycle data (41). It should be noted that the standard refers to concrete specimens, not to FRP-confined concrete specimens.

Specimens failed (Figure 3) when the CFRP fractured perpendicularly to the fibre. No noticeable visual differences were evident for the two reinforcement levels (50% and 100%) or the three specimen

types (C1, C2 and C3). Fracturing was preceded by sounds that indicated initial fracturing of the fibres. Satisfactory concrete-CFRP bonding was in all cases indicated by the attachment of a thin layer of concrete to the fibre. Fracturing occurred in areas of overlap between fibres.

4. ANALYSIS AND DISCUSSION

4.1. Loading cycles: C1 behaviour

Figures 4, 5 and 6 show the first, second and third loading cycle results, respectively, for C1 compressive tests for non-reinforced specimens and 50% and 100% CFRP-reinforced specimens. The figures show the evolution of longitudinal strain (right) and transversal strain (left). The y-axis (the same for all the figures) indicates the stress level.

In the first loading cycle (Figure 4), the non-reinforced specimens reached stress close to 65% of the ultimate fracture. Behaviour was almost linear up to approximately 2 MPa, from which point the concrete lost rigidity almost directly in line with the stress level, as can be seen from the linear behaviour of the elastic modulus. In subsequent loading cycles (Figures 5 and 6), the rigidity of the non-reinforced specimens remained constant, as confirmed by the linearity of the longitudinal stress-strain curves and by elastic modulus non-dependence on the stress

TABLE 3. Compression test results for the three loading cycles

	LOADING CYCLES						FAILURE STRESS σ_r (N/mm ²)	MEAN VALUES		
	CYCLE 1		CYCLE 2		CYCLE 3			E (N/mm ²)	ν	σ_r (N/mm ²)
	E ₁ (N/mm ²)	ν_1	E ₂ (N/mm ²)	ν_2	E ₃ (N/mm ²)	ν_3				
C1W1	13004	0.14	12125	0.15	11892	0.15	8.47	11685	0.15	8.5
C1W2	11189	0.14	11648	0.16	11472	0.16	8.48			
C1M3	3387	0.19	3605	0.21	3627	0.21	22.5	3134	0.22	22.4
C1M4	3394	0.20	2756	0.21	2641	0.23	22.3			
C1T5	3854	0.19	3981	0.20	3668	0.20	23.2	3565	0.21	22.6
C1T6	3860	0.23	3670	0.22	3463	0.22	22.1			
C2W7	21524	0.15	22424	0.15	22213	0.15	22.6	21790	0.15	21.5
C2W8	21026	0.15	21215	0.16	21368	0.16	20.4			
C2M9	15577	0.15	15811	0.17	15203	0.18	34.7	16692	0.16	32.9
C2M10	17475	0.14	18454	0.15	18182	0.15	31.2			
C2T11	16416	0.15	17642	0.18	16341	0.17	35.5	15334	0.16	33.7
C2T12	14219	0.15	14909	0.15	14238	0.15	31.9			
C3W13	26566	0.15	28699	0.17	28910	0.17	26.2	27165	0.16	25.7
C3W14	24171	0.15	25924	0.16	25420	0.16	25.2			
C3M15	25685	0.15	25990	0.15	25990	0.15	41.8	23428	0.16	43.6
C3M16	24171	0.14	25924	0.16	25421	0.16	45.5			
C3T17	20268	0.15	21137	0.16	21434	0.16	49.3	22541	0.16	48.9
C3T18	23726	0.15	23752	0.15	23649	0.15	48.6			



FIGURE 3. Confined concrete specimens tested to compression up to fracture.

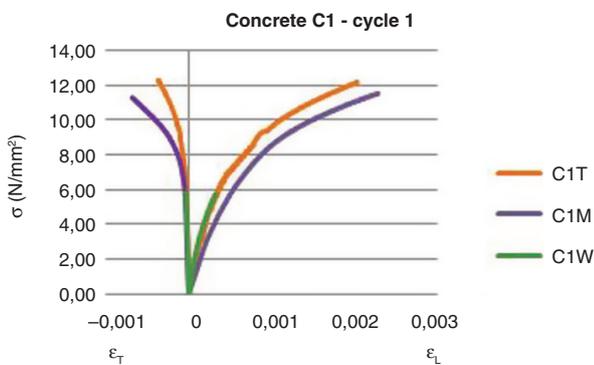


FIGURE 4. First loading cycle. Results for C1.

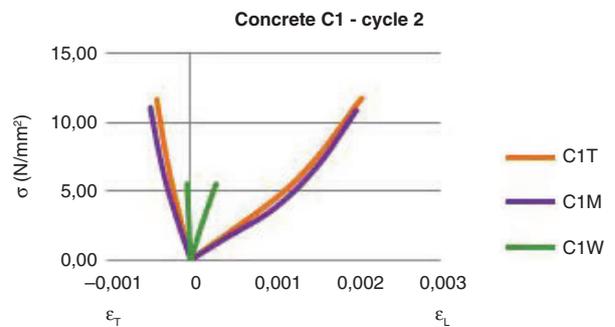


FIGURE 5. Second loading cycle. Results for C1.

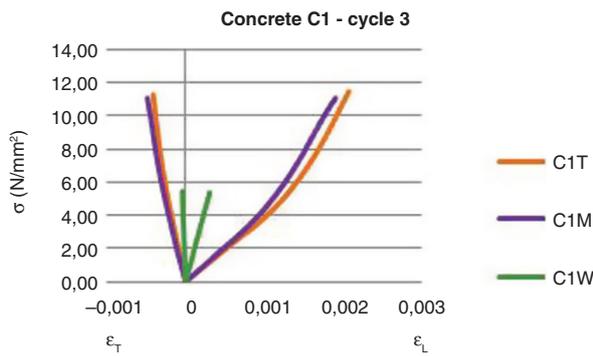


FIGURE 6. Third loading cycle. Results for C1.

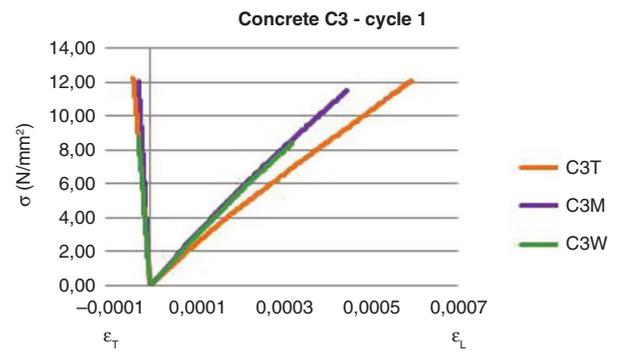


FIGURE 7. First loading cycle. Results for C3.

level. On attainment of maximum stress in the first loading cycle, the concrete maintained internal micro-fusion stability; consequently, in the second loading cycle, elastic modulus evolution in line with stress commenced at a value that was greater than that resulting at the end of the first loading cycle.

As for the 50% and 100% CFRP-reinforced C1 specimens, in the first loading cycle these underwent stress to close to 12 MPa, thereby exceeding ultimate concrete fracturing without confinement; as a result, the inner concrete was completely cracked. Longitudinal stress-strain for the reinforced specimens was slightly more rigid than that for the non-reinforced concrete (see Figure 4). More rigidity was evident in the 100% compared to the 50% CFRP-reinforced specimens. As a result of the stress and the deterioration in the concrete after the first loading cycle, the reinforced specimens lost a fraction of their rigidity by the end of the first loading cycle (see Figure 4).

Subsequent loading cycles show that the longitudinal stress-strain performance of the reinforced specimens became slightly more rigid as the stress level increased. This is because the completely cracked concrete could not contribute to the rigidity of the tested specimen; hence, the specimen was only affected by the rigidity of the CFRP. The elastic modulus values decreased sharply relative to those for the first loading cycle; in contrast, they increased slightly with the stress level (Figure 5).

4.2. Loading cycles: C2 and C3 behaviour

Behaviour was very similar for the C2 and C3 specimens. Figures 7 and 8 — which can be interpreted analogously to Figures 4 and 6, respectively — show behaviour for the first and third loading cycles, respectively. Since the results for the second loading cycle virtually coincide with those for the third loading cycle, no further figures are included here.

Stress attained in the first loading cycle for C2 and C3 did not reach 75% of the ultimate fracture so unstable cracking did not occur. There was, consequently, significant degradation in the concrete, as

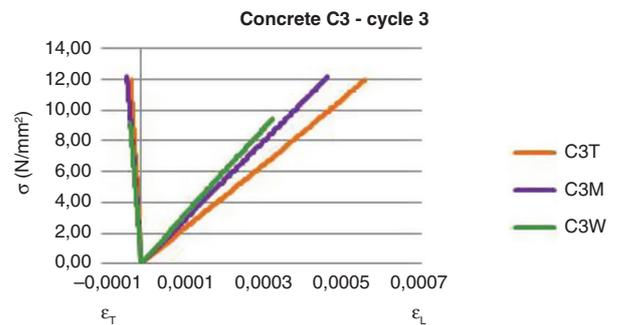


FIGURE 8. Third loading cycle. Results for C3.

happened with the CFRP-reinforced C1 specimens. For the reinforced specimens during the second and third loading cycles, elastic modulus values did not drop significantly from the values obtained in the first loading cycle. Behaviour of the three specimens was very similar in the three loading cycles.

4.3. Loading cycles: rigidity comparisons

Figure 9 shows mean elastic modulus values for each set of unconfined and confined specimens.

These values were obtained for a stress level representing 40% of the ultimate strength estimated for each specimen, coinciding approximately with the service strength value. Service strength was significantly higher for the reinforced specimens compared to the non-reinforced specimens. At the 40% stress value, concrete was already microcracked internally and, consequently, the elastic modulus for the reinforced specimens (obtained for the service strength value) was smaller than for the non-reinforced specimens. Likewise, the elastic modulus was also smaller for the reinforced specimens in the third loading cycle. In service conditions, therefore, the rigidity of the reinforced structure would be less than in the original (non-reinforced) structure. For the C2 and C3 specimens, the elastic modulus values were 30% and 17% lower for the 100% CFRP-reinforced specimens than for the non-reinforced

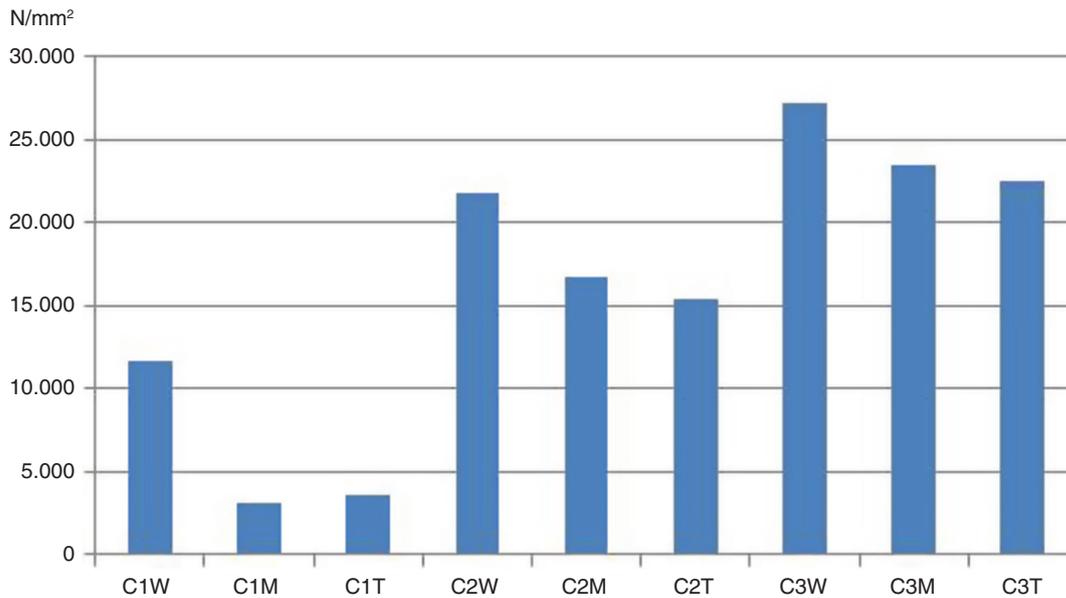


FIGURE 9. Mean elastic modulus values.

TABLE 4. Mean ultimate strength values for all 18 tested specimens

	C1W	C1M	C1T	C2W	C2M	C2T	C3W	C3M	C3T
σ_t (MPa)	8.5	22.4	22.7	21.5	32.9	33.7	25.7	43.6	49.0

TABLE 5. Estimated and experimental ultimate strength values for confined concrete

Specimen type	f_c (MPa)	f_{cc} (MPa)	$f_{cc,e}$ (MPa)	$f_{cc,e} / f_{cc,c}$
C1	8.5	17.5	22.7	1.3
C2	20.4	29.4	33.7	1.1
C3	25.2	34.2	49	1.4

specimens; the decrease was 70% for the C1 specimens with unstable cracking in the reinforced specimens, Rigidity loss values as obtained during the cyclic testing were consistent with those reported by other authors (32-33).

4.4. Reinforced specimens: ultimate fracture strength

Table 4 shows the mean values for the non-reinforced specimens (C1W, C2W and C3W) and the 50% (C1M, C2M and C3M) and 100% (C1T, C2T and C3T) CFRP-reinforced specimens.

Strength increased more in the confined concrete than in the low-strength concretes, corroborating results reported by other authors (26-27). For the 100% CFRP-reinforced specimens, the ultimate strength values increased by 2.67 for the C1 specimens and by 1.57 and 1.9 for the C2 and C3 specimens, respectively.

In addition, differences between ultimate strength values for the 50% CFRP-reinforced specimens and

the 100% CFRP-reinforced specimens were very small, at 99%, 98% and 89% for C1, C2 and C3, respectively. This would indicate that the ultimate fracture strength of confined elements would be quite unaffected by implementation defects, since, even in the extreme 50% test conditions, the maximum strength decrease was 11% with respect to the non-defective specimens.

Table 5 shows, for each specimen type, the experimentally obtained ultimate strength values (f_c), the ACI (3) confined concrete values ($f_{cc,c}$) and the experimentally obtained confined concrete values ($f_{cc,e}$), and, in the last column, the ratio between the estimated and experimental confined concrete values.

It can be observed that the ACI estimate was conservative in each case, resulting in estimated values that were lower than those obtained experimentally. Note also that no relationship could be deduced regarding unconfined concrete strength and the deviations between the estimated and experimental values.

5. CONCLUSIONS

In the first loading cycle—with stress values higher than service stress values—the behaviour of confined and unconfined specimens was very similar, except for a slight increase in rigidity in the former. No significant differences in behaviour were observed in the second and the third loading cycles.

When an unstable concrete microcrack level was reached in the first loading cycle (as happened with C1), rigidity sharply decreased in subsequent cycles. When stress increased, rigidity also increased slightly; likewise, the elastic modulus value also increased slightly as stress increased.

The percentage strength increase due to confinement was far higher in the low-resistance concrete than in the medium-resistance concretes.

Reinforcement resulting from concrete confinement was unaffected by defective implementation. Even for fibre tissues bonded to only 50% of the outer surface, the maximum strength decrease was 11% relative to the non-defective specimens.

Confined specimen fracturing was due to fracturing of the CFRP. When fracturing occurred, a thin layer of concrete attached to the CFRP, indicating, therefore, good bonding performance between the two materials. Fractures occurred outside CFRP overlap areas.

We suggest that the ACI equation for estimating confined concrete strength is conservative, as no relationship could be deduced regarding unconfined concrete strength and the deviations between estimated and experimental values.

An issue that should be taken into account in evaluating reinforced structures is that the reinforced specimens were less rigid than the non-reinforced specimens for stress values representing 40% of the concrete ultimate strength value.

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